US ERA ARCHIVE DOCUMENT

# Fluoride Removal in Small Water Systems: A Coagulation Approach

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#### Fluoride in Water

1945 - Fluoridation of drinking water begins in Grand Rapids, MI because of associated dental benefits 2011 – HHS and EPA finalize risk and exposure assessments for fluoride

1986 – Fluoride MCL set at 4.0mg/L and secondary MCL set at 2.0mg/L



McGrady et al. BioMed Central Oral Health Journal, 2012.

1974 – Fluoride identified by EPA as water contaminant through the SDWA

2006 – National Academies of Science review on fluoride data

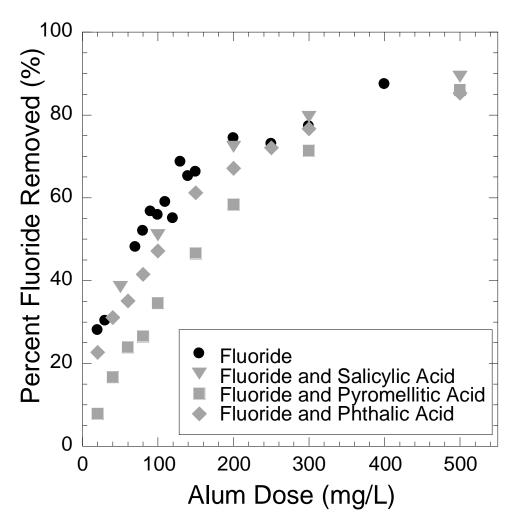
#### Research Objectives

1. Develop understanding of interactions among fluoride, organic ligands, and aluminum during coagulation process

 Apply this understanding to waters containing NOM and further develop a set of treatment guidelines

3. Conduct pilot tests to validate guidelines

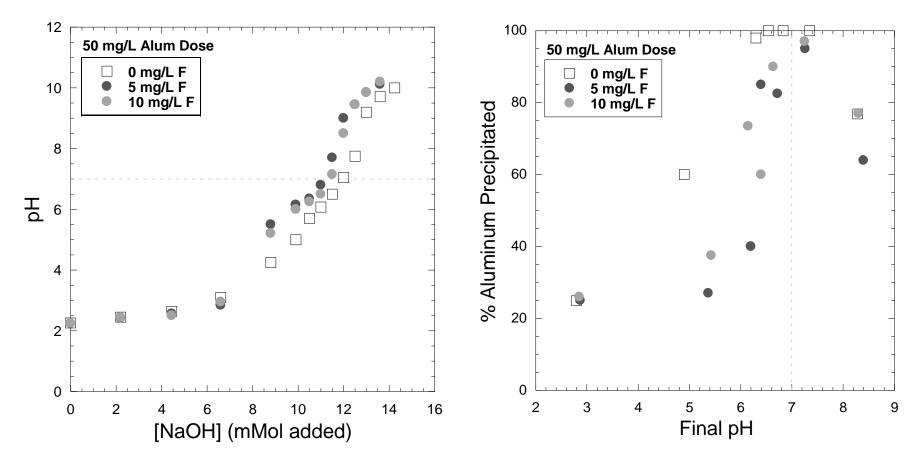
#### Fluoride Removal by Alum Coagulation



Impact of organic acids on the removal of fluoride at pH 6.5.

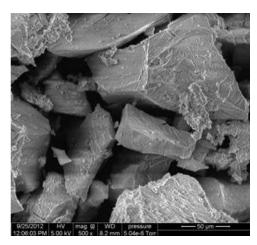
- Alum coagulation is an effective treatment process to remove fluoride
- Fluoride removal is negatively impacted by the presence of organic ligands during coagulation
- Fluoride is anticipated to adsorb to aluminum precipitate surface or be incorporated into its structure

# Titrations of Precipitates and the Impact of Fluoride

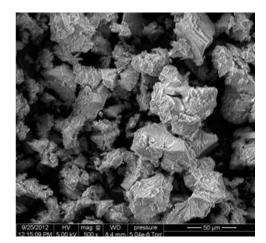


- Dashed line indicates >95% aluminum precipitation.
- Differences in titration curves above this line indicate changes within the precipitate and suggest incorporation of fluoride into the precipitate structure.

### Imaging of Precipitates

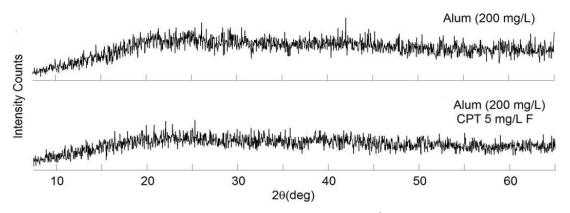


Aluminum precipitates



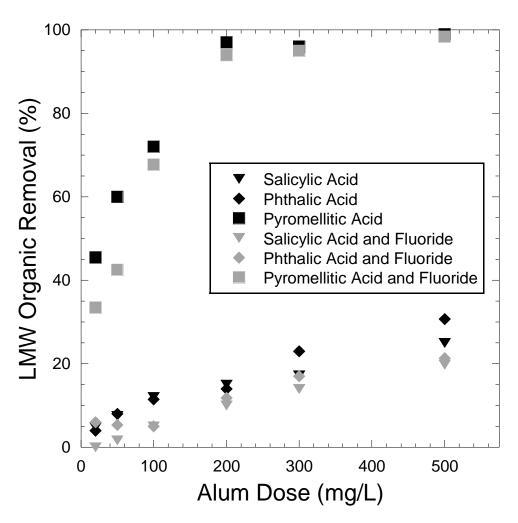
Aluminum precipitates with fluoride

- SEM imaging of aluminum hydroxide precipitates reveals impact of fluoride on precipitate structure
- Smaller precipitate sizes indicate fluoride incorporation into the precipitate structure.
- XRD analysis confirms that precipitates are amorphous (non-distinguishable peaks)



XRD analysis of precipitates from 200mg/L alum dose

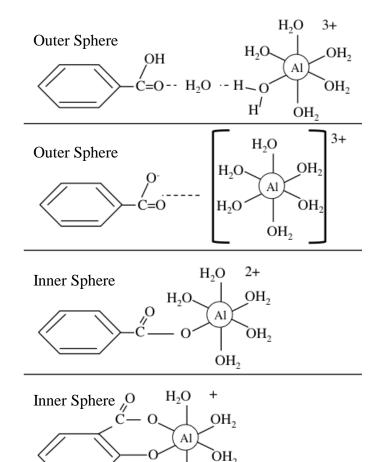
#### Organic Removal by Alum Coagulation



Impact of fluoride on the removal of organic ligands at pH 6.5.

- Alum coagulation is an effective treatment process to remove organic ligands
- Organic ligand removal is negatively impacted by the presence of fluoride during coagulation
- Differences in organic ligand removal are expected to be the result of differences in their functionality

#### Ligand Interactions and Coagulation



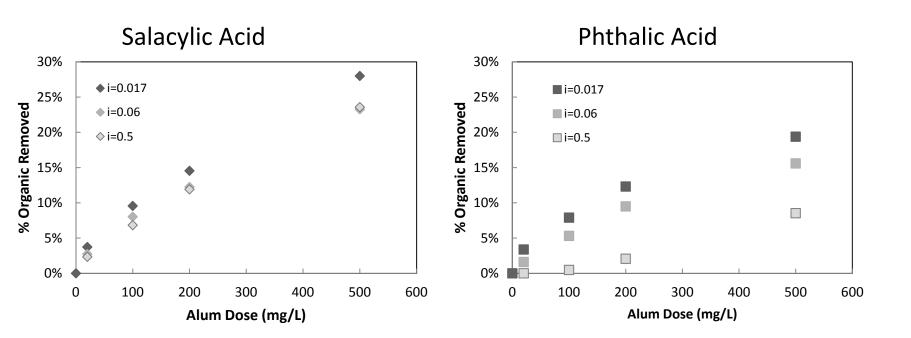
| Proposed complexation | models for   |
|-----------------------|--------------|
| organics and aluminum | precipitates |

 $OH_2$ 

| Organic Acid         | Proposed<br>Adsorption<br>Complex | pKa's                        |
|----------------------|-----------------------------------|------------------------------|
| Salicylic Acid       | Inner Sphere                      | 2.88<br>13.56                |
| Phthalic Acid        | Outer Sphere                      | 2.87<br>5.23                 |
| Pyromellitic<br>Acid | Inner Sphere                      | 1.52<br>2.95<br>4.65<br>5.89 |

- Complexation of organics is a function of acidity of functional groups and bonding mechanism
- Inner-sphere sorption can lead to ligand-promoted dissolution while outer sphere adsorption prevents dissolution

### Ionic Strength Effects on Organics Removal

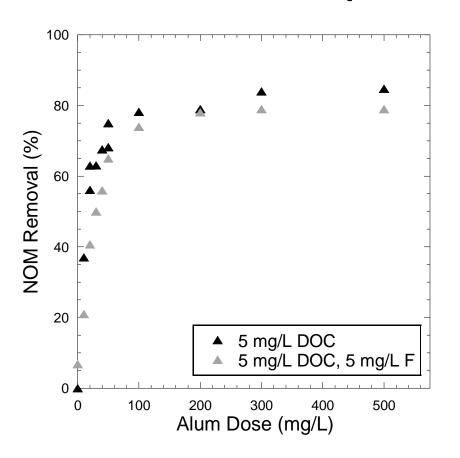


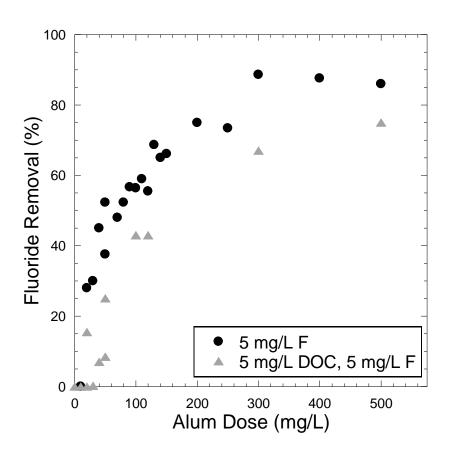
- Inner sphere complexes are not very dependent on ionic strength (Salacylic Acid)
- Outer sphere complexes are quite dependent on ionic strength (Phthalic Acid)

## Removal of ligands by Co-precipitaton and Adsorption

- CO-PRECIPITATION: Pyromellitic Acid PREFORMED: Pyromellitic Acid CO-PRECIPITATION: Fluoride PREFORMED: Fluoride CO-PRECIPITATION: Pyromellitic Acid + Fluoride PREFORMED: Pyromellitic Acid + Fluoride 100 Percent Removed (%) 80 60  $\boxtimes$ 40 20 (a) Pyromellitic Acid Removal (b) Fluoride Removal 0 300 300 100 200 200 400 500 400 Alum Dose (mg/L alum) Alum Dose (mg/L alum)
- Jar tests were conducted such that either co-precipitation or adsorption of ligands onto pre-formed floc occurred
- Co-precipitation improved removals of both fluoride and organics ligands

#### NOM Experimental Results





- Negative impacts on NOM removal associated with the presence of fluoride were especially observed at the lower doses of alum (0 100 mg/L)
- The presence of 5 mg/L F doubled the alum dose required for adequate NOM and turbidity removal and also made aluminum more soluble; the presence of NOM diminished F removal at comparable alum doses

#### **Future Work**

- Confirming results with field waters that have high fluoride and reasonable NOM concentrations
- Objective 3 Conduct pilot tests to further develop a treatment model and guidelines

### Acknowledgements



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